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AREVA

***Very High Temperature Reactor:  
Promising nuclear system  
specific reactor physics***

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## *Proposed presentation items*

- ▶ **Why a HTR-VHTR program at AREVA/Framatome-ANP?**
- ▶ **Presentation of the AREVA HTR-VHTR concept:**  

- ▶ **Specificity of the HTR reactor physics**

## What does market want now ?

- ▶ **Producing large amounts of electricity at the lowest cost**
- ▶ **Taking advantage of the experience**
- ▶ **Consequence :**
  - **The market is now (and near future) for PWR or BWR**
  - **How long ? ... until good reasons to change arise**

## *Two types of reasons for changing*

### ▶ **"Market PULL"**

#### ▶ **New applications (markets) leading to new specifications**

- ◆ **Cost reduction (investment, progressivity, M&O)**
- ◆ **New site and grid concerns**

### ▶ **"Tech. PUSH"**

#### ▶ **New constraints (or opportunities) from technological gaps producing clear (and substantial) advantages for the utilities**

## ***Constraints on the fuel cycle***

- ▶ **Problem of uranium resources (prices)**
  - ◆ **Only if there is a strong nuclear development in the near future**
  - ◆ **If not ... go to 2050**
  
- ▶ **Constraints in the management of ultimate waste (optimal management of geological storage)**
  - ◆ **Rules about the destination of actinides**
  - ◆ **Cost of various solutions for final disposal (included in KWh cost)**

## *Wonderful ! GENIV is good for both*

- ▶ **Increase of natural uranium capabilities and optimization of the management of geological storage through actinide (auto) transmutation**

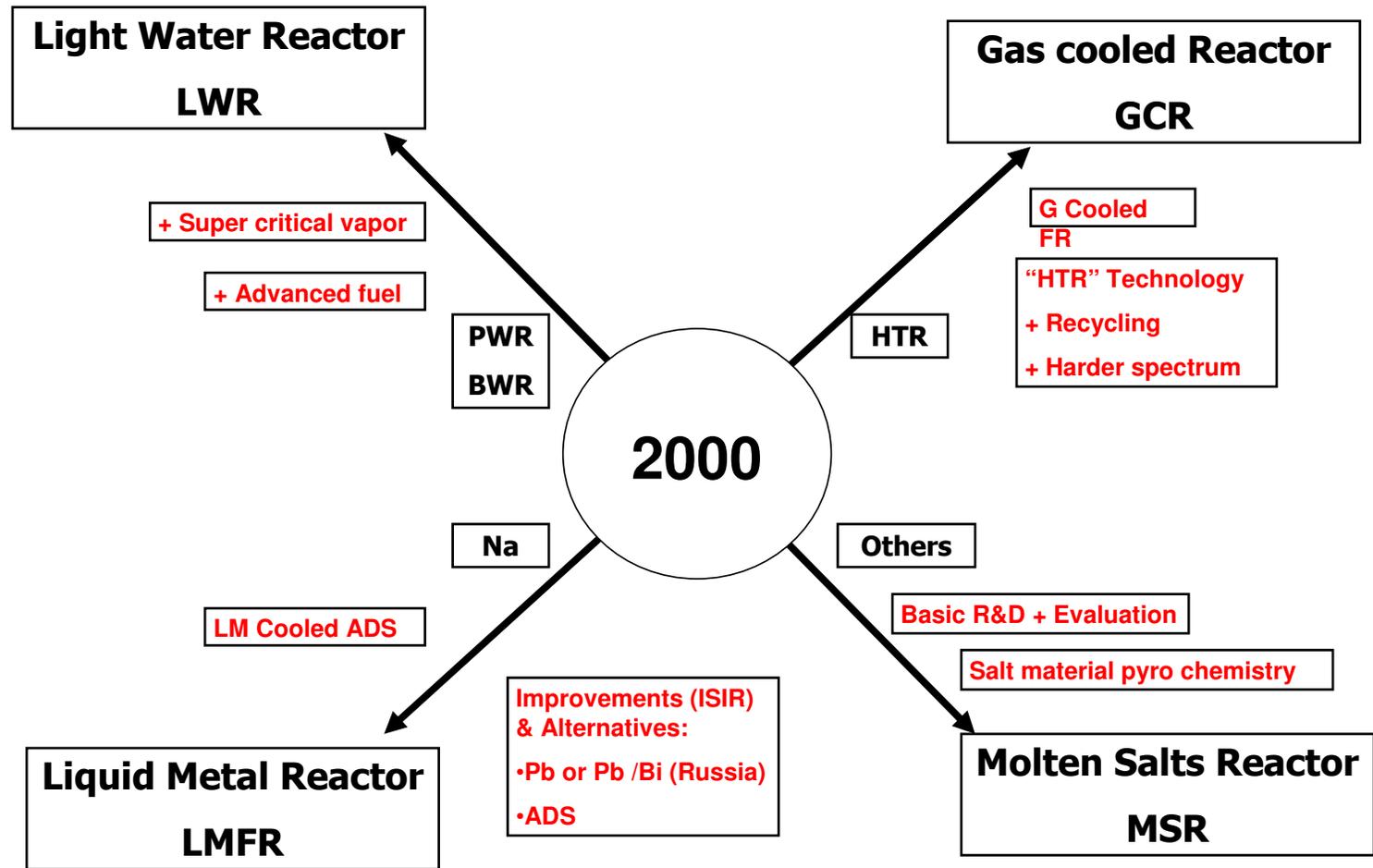
**has a common elegant solution**

**through "fast" neutrons, close cycle plants**

**=> consensus of GEN IV analysis**

**when ? what kind of nuclear plant ?**

# Future nuclear systems: technological roadmap



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## *Why HTR ?*

- ▶ **Small specific power, limited total power**
- ▶ **Large components (reactor vessel, heat exchangers, ...)**
- ▶ **Qualification still underway (fuel, heat exchangers, ...)**
- ▶ **Industrial viability, still to demonstrate**
- ▶ **Fully new safety approach or philosophy**
- ▶ **Costs and overall economy to prove**

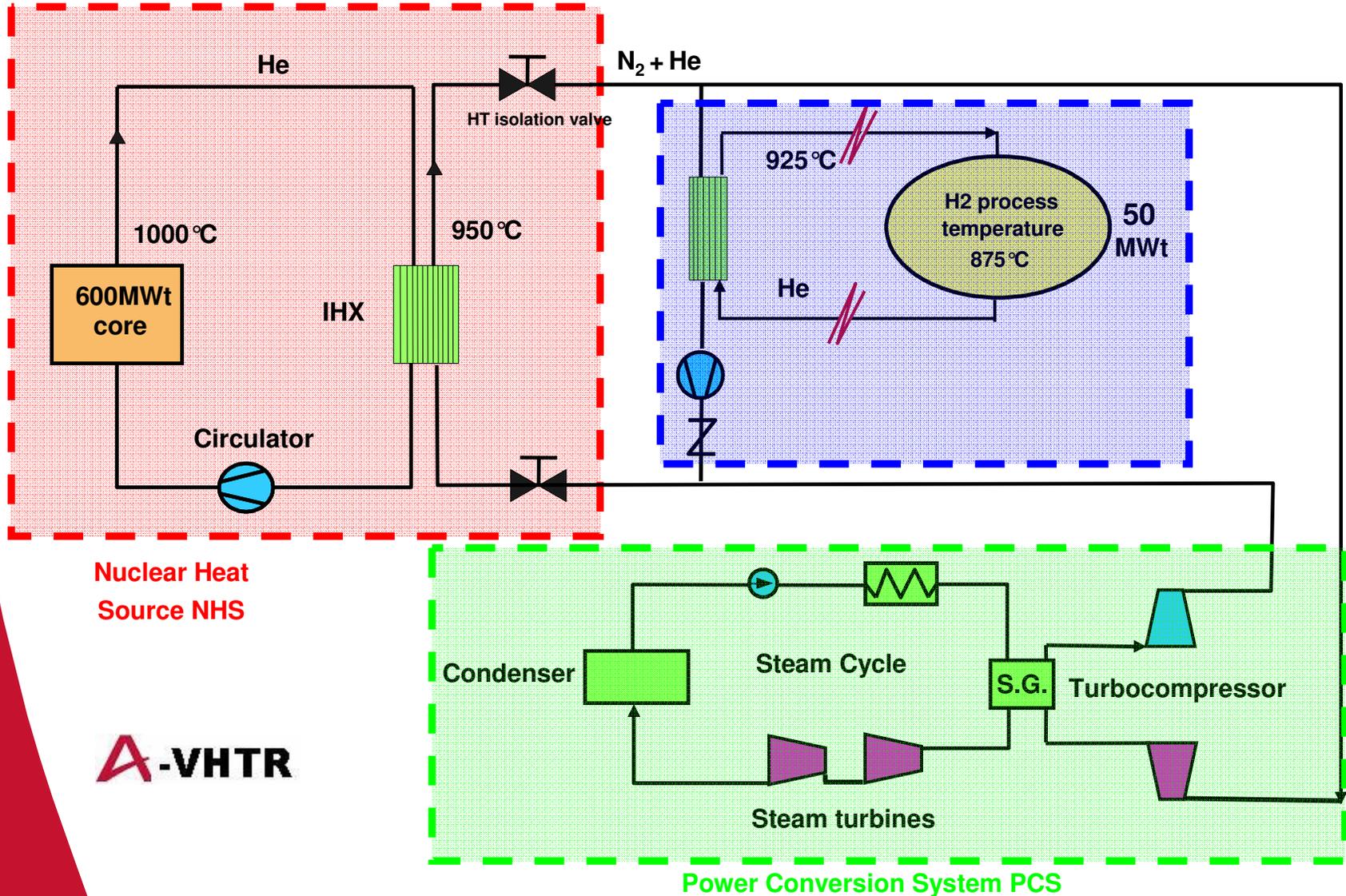
## ▶ **Main driving ideas for feature choices:**

- ◆ **Use existing proven technology as much as possible**
- ◆ **But take the challenge for key issues for the future**
- ◆ **Design a flexible nuclear heat source adaptable easily to different applications such as hydrogen production, electricity production, industrial heat or any combination thereof.**
- ◆ **Optimize the plant efficiency in the electricity production mode**
- ◆ **Minimize maintenance issues**
- ◆ **Take advantage of the safety specificity**
- ◆ **Make it economical**

▶ **This leads to the following major choices:**

- ◆ **Prismatic fuel concept for its low core pressure drop and flexibility in core management (zoning, burnable poisons, fuel types, etc..)**
- ◆ **Indirect cycle configuration for flexible heat source applications (pseudo direct cycle or closed CCGT cycle)**
- ◆ **A combined cycle electricity production design taking advantage of the gas cycle at high temperature and of the steam cycle at lower temperature for high efficiency**
  - **Based on existing CCGT technologies**
  - **Lower "cold" leg temperature**

# NGNP Arrangement with Electricity and Hydrogen Cogeneration



Nuclear Heat Source NHS

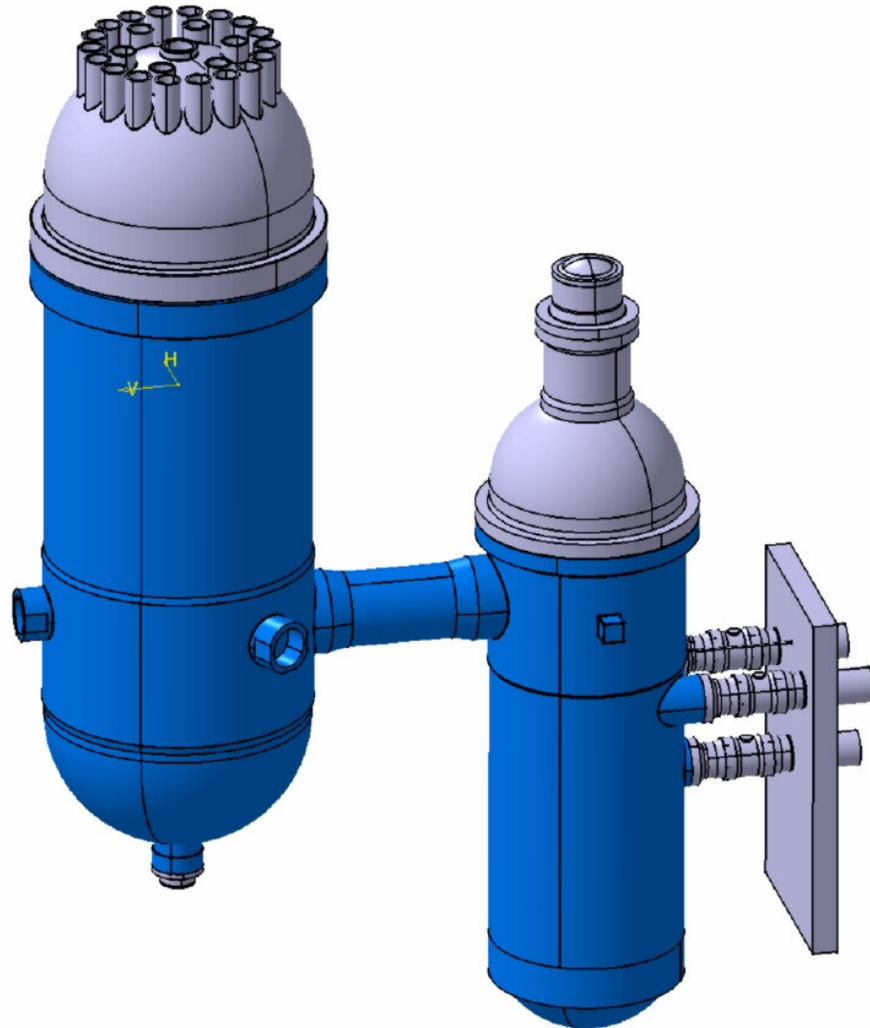
**A-VHTR**

Power Conversion System PCS

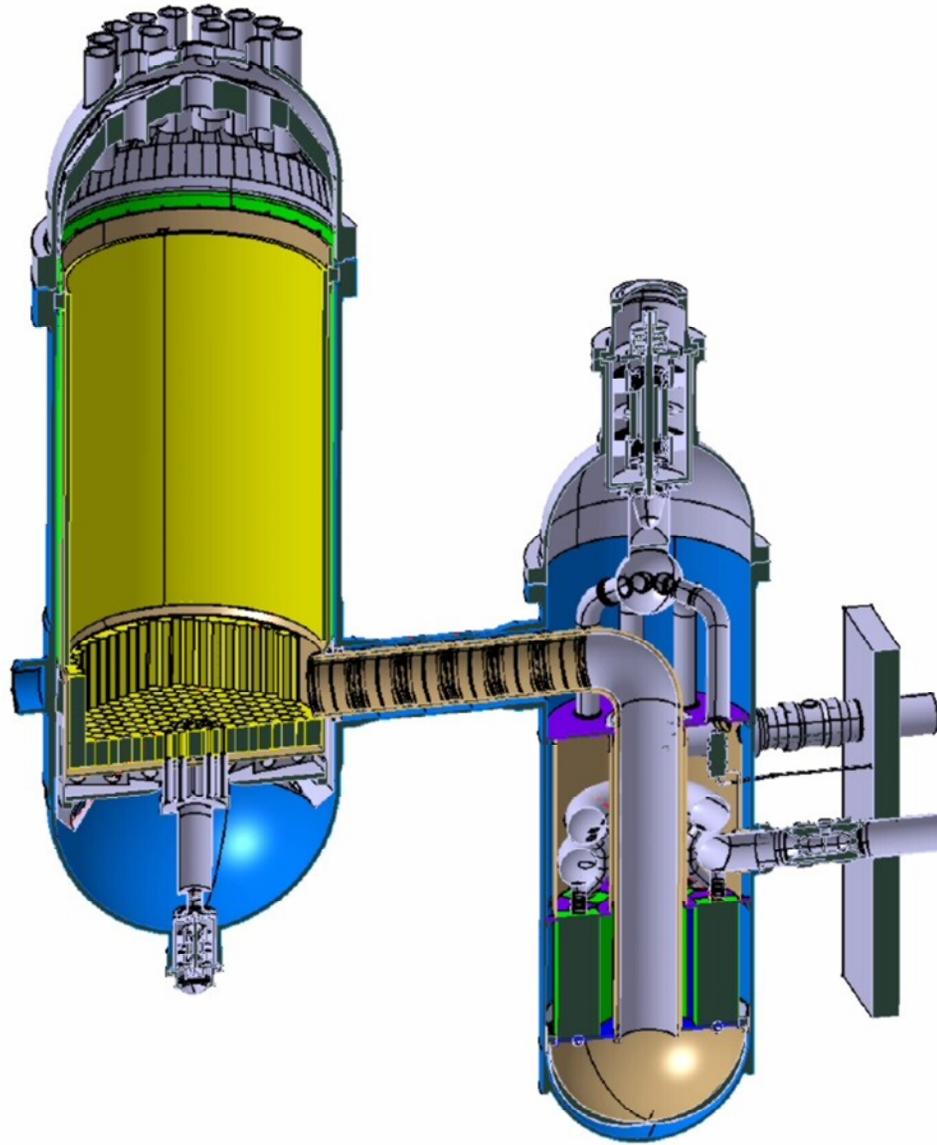
- ▶ **For electricity only production and a heat source limited to 850 °C, the following has been established in common with CEA, EdF, MHI:**
  - ◆ **Net electric efficiency over 48%; higher than direct Brayton cycle**
  - ◆ **Components of the Power Conversion System readily feasible, erected in 2 years and easily maintained in a non contaminated environment**
  - ◆ **The vessel (PWR type material), blower and other components except the IHX are within present industrial capacities**
  - ◆ **The IHX must be developed. AREVA is pursuing different designs.**
  
- ▶ **For the very high temperature applications (over 950 °C) such as hydrogen production, additional developments are needed, mainly concerning materials and their assemblies**

- ▶ **A project organisation has been set up to achieve a full conceptual design of a VHTR**
- ▶ **A comprehensive R&D program is under way**
- ▶ **Further optimizations are under way:**
  - ◆ **Core design**
  - ◆ **Computer code coupling techniques permitting better design margin allocations**
  - ◆ **System options and configurations**
  - ◆ **Safety analysis**
  - ◆ **Component manufacturing processes based on Framatome experience as a manufacturer**

## *Base options of the Framatome ANP design for NGNP*



# Indirect VHTR Supplies Energy to a Spectrum Of Applications



# Fuel particle, compact and block

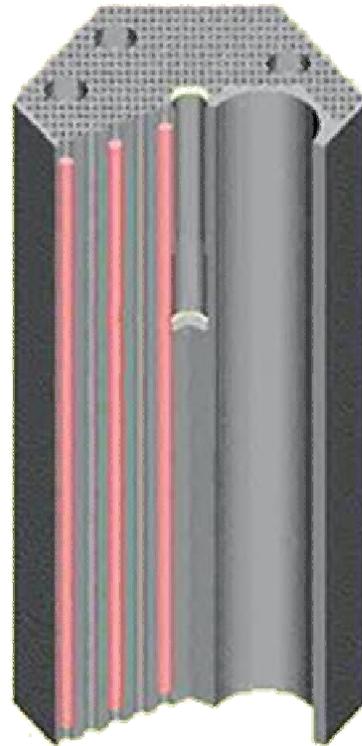
*Coated Particulate*



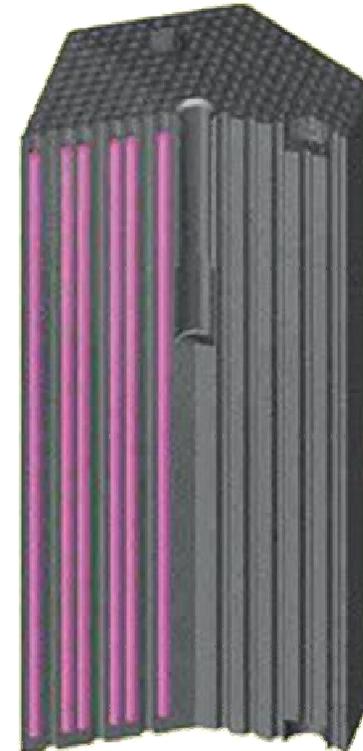
*Compact*



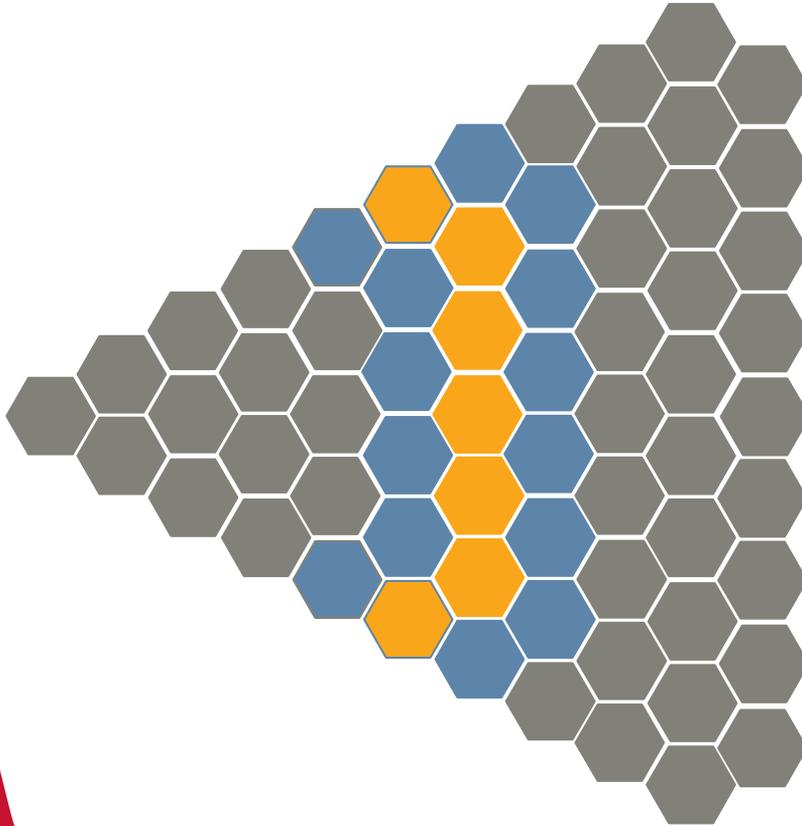
*Graphite Structure*



*Fuel assembly*



## *Specificities of Annular Cores*



► **Annular core design**

**The major part of core is sensitive to the reflectors**

**Conditions in core zone highly depends of conditions in reflectors' zone**

**This has to be considered in calculation methods**

# Overview of Framatome ANP HTR Work

## Internal FANP Activities

- **R&D**
  - Calculation Tools & Methods
  - Fuel Design & Technology
  - Materials *Vessel*
  - Components *IHX, Ducts, Valves*
  - Helium Technology
- Safety Approach
- Reactor Engineering
- Fuel Plant Engineering

## Past Experience in Germany

- AVR, THTR
- PNP, HTR-Modul Projects
- KVK Test Facility

## Collaborative R&D Activities

- Calculation Tools & Methods
- Fuel Technology
- Materials
- Helium Technology
- Test Facilities

## Contracts with EC ( FP)

- HTR-TN *Technical Network*
- HTR-E *Components*
- HTR-L *Licensing*
- HTR-F *Fuel*
- HTR-M *Materials*
- HTR-N *Neutronics*

## Technology Supply

- HTR-10 China
- PBMR South Africa

## EDF Collaboration

- PCS Optimization
- HTE Process
- O&M

**DOE/Minatom GT-MHR Program**  
Support of Conceptual Design

## ▶ **Computational tools for:**

- ◆ **Deterministic safety analyses**
- ◆ **Probabilistic safety analyses**
- ◆ **Availability analyses**
- ◆ **Normal, incidental, accidental operation**
- ◆ **Radiation protection and shielding**
- ◆ **Decommissioning**
- ◆ **External hazards**
- ◆ **SSC design**

## ▶ **Tools for deterministic safety analyses:**

- ◆ **Depressurization accidents**
- ◆ **Loss of primary forced circulation**
- ◆ **Loss of heat sink**
- ◆ **Reactivity insertion events**
- ◆ **Air ingress**
- ◆ **Water ingress**
- ◆ **Fuel and component handling faults**

### ► **Phenomena needing to be predicted:**

- ◆ **Thermo "aerolic" analyses**
  - **Thermal mixing effects**
  - **Fluid – structure interaction**
  - **Acoustic effects**
- ◆ **Reactivity effects**
  - **Doppler, moderator effects**
  - **Xenon effect**
  - **Dilatation effects: axial and radial core dilatation, gaps, differential control rods dilatation**
  - **Reactivity effect resulting of water ingress**
- ◆ **Decay heat**
- ◆ **Evaluation on fuel consequences:**
  - **Variation of the failed fuel particle rate**

- ◆ **Chemical consequences**
  - **Graphite/air reactions: gas production or disappearing, energy release**
  - **Graphite/water reactions**
- ◆ **Radionuclide releases in the primary circuit**
  - **Releases from the failed fuel particles**
  - **Releases from the intact particles**
  - **Releases of radionuclides not initially located in the fuel particles (e.g., activated elements)**
  - **Activation of the helium (e.g., tritium)**
- ◆ **Radionuclide releases from the primary circuit**
- ◆ **Environmental consequences**

## ► Tools have been selected for:

- ◆ **Minimization of the number of used tools**
- ◆ **Qualification, development capabilities in pace with the safety analysis and the design activities**
- ◆ **Necessity of computer tools?: Simple conservative assumptions may be sufficient**
- ◆ **Need to analyze protected and unprotected transients**
- ◆ **Capability to analyze very high temperature case**
- ◆ **Common data base: e.g., helium, graphite, materials characteristics**

# ***SPECIFICITIES OF HTR REACTOR PHYSICS***

## ▶ **V/HTR system basic specificities / tools and models**

- ◆ **Graphite design**
- ◆ **Temperature, temperature range: material properties, nuclear data, thermal losses**
- ◆ **Heterogeneous fuel design (particles, compacts, blocks)**
- ◆ **Heterogeneous core design: high and thin annular core with inner and outer side reflectors, control rods in reflector**
- ◆ **Thermal coupling**
- ◆ **Very high fuel burnup (20% to 26% FIMA for U fuel)**
- ◆ **Core and internal structure design → gaps**
- ◆ **Gas coolant: leakages, component models (turbomachines, plate HX)**
- ◆ **Importance of inherent behaviour: convection, conduction, radiation; duration of the transients (many days)**

- ▶ **Needs for extension of the validation of the relevant codes**
  - ◆ Neutronic (spectrum, temperature range,...)
  - ◆ Core physics (reflector, size, power shifts,...)
  - ◆ Mock-up experiment
  - ◆ Thermo fluid of the thermo dynamic cycle (flow mixing, acoustic effects,...)
  
- ▶ **Needs for development of specific or adapted codes and related validation**
  - ◆ Fuel (design, fabrication, irradiation, performance, PIE,...)
  - ◆ Radionuclides physico-chemical behaviour (in Graphite, He)
  - ◆ Transient analysis (regulated or not)
  
- ▶ **Safety authority "certification"**

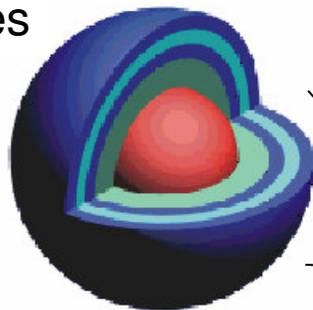
# A Specific Fuel Design

- TRISO Particles
- Graphite
- Helium

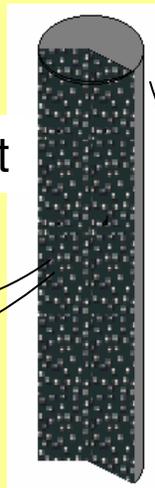
**Double heterogeneity**

- Particle
- Compact

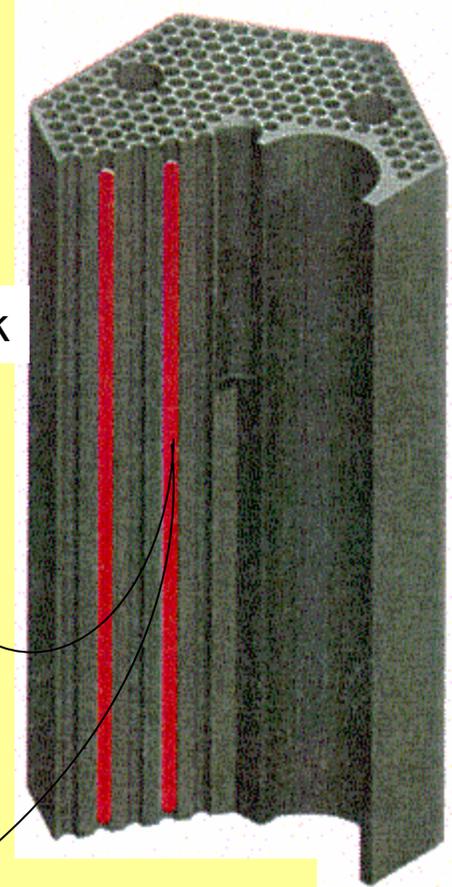
Particles



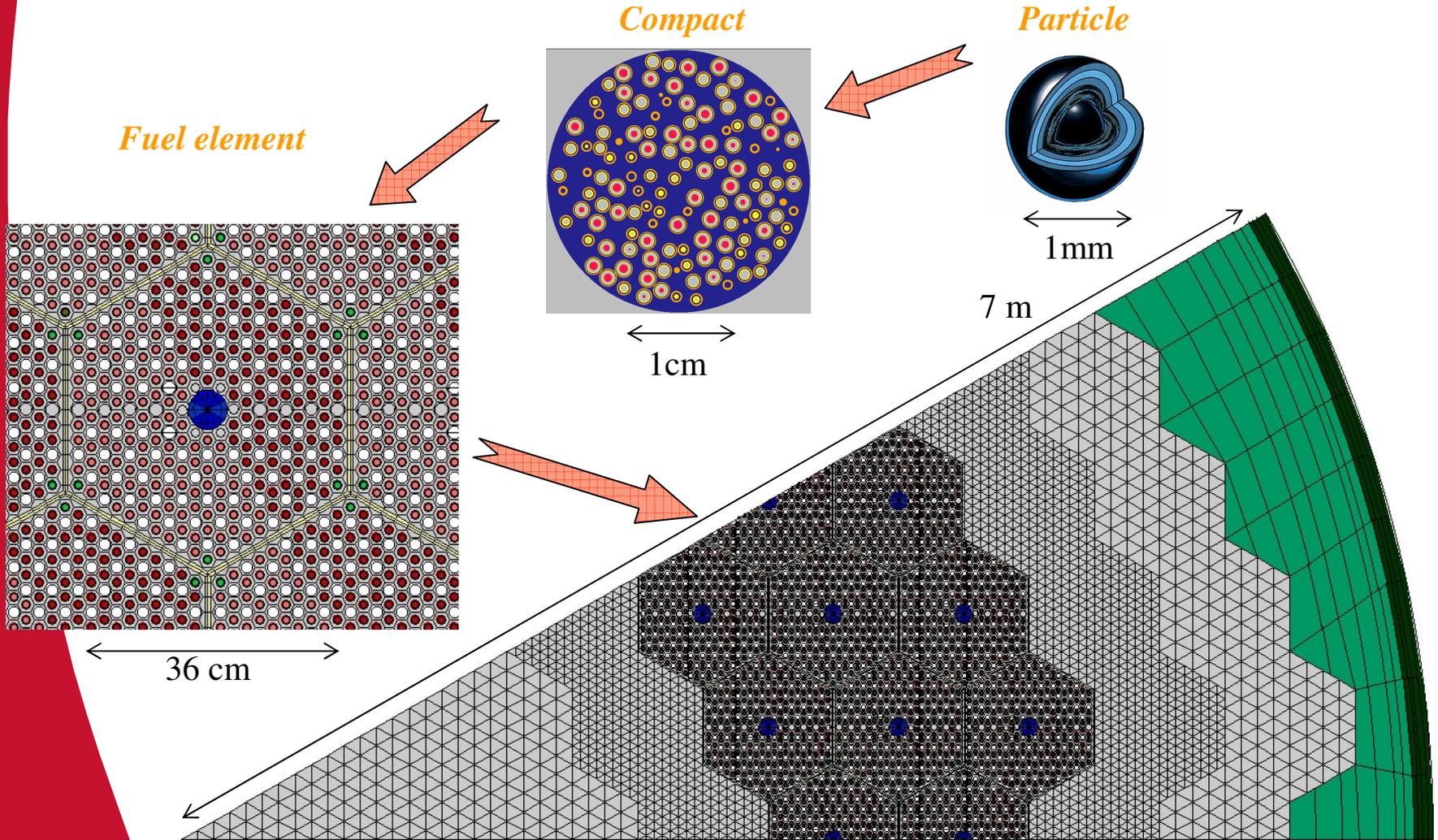
Compact



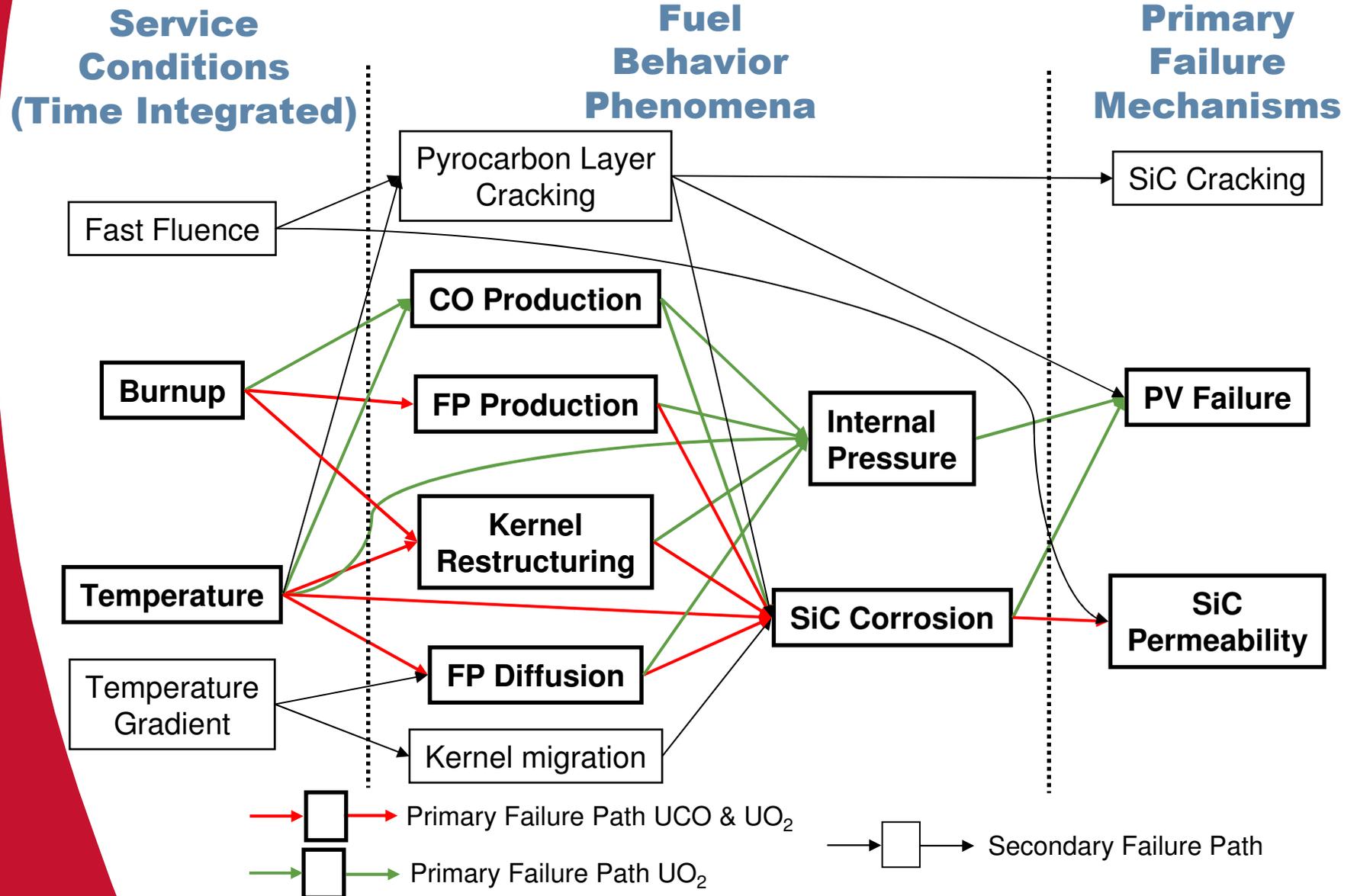
Block



# Reactor Physics: The core heterogeneities

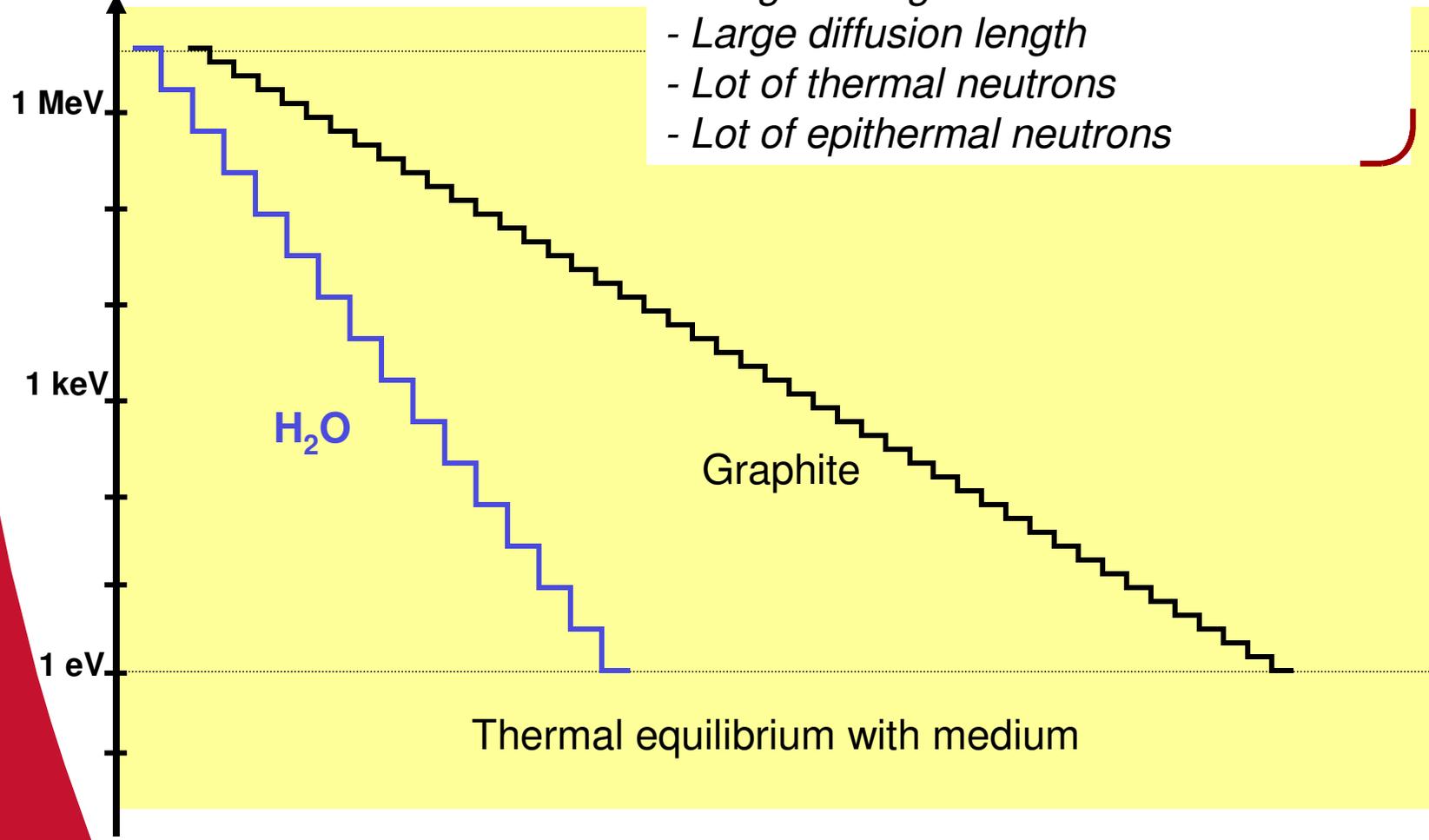


# Fuel behavior phenomena & failure mechanisms



# Moderation in Graphite

Neutron energy



- Graphite :
- Long slowing down duration
  - Large diffusion length
  - Lot of thermal neutrons
  - Lot of epithermal neutrons

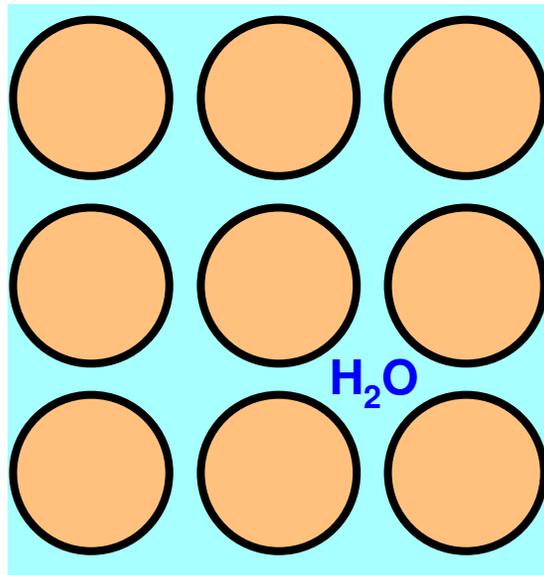
H<sub>2</sub>O

Graphite

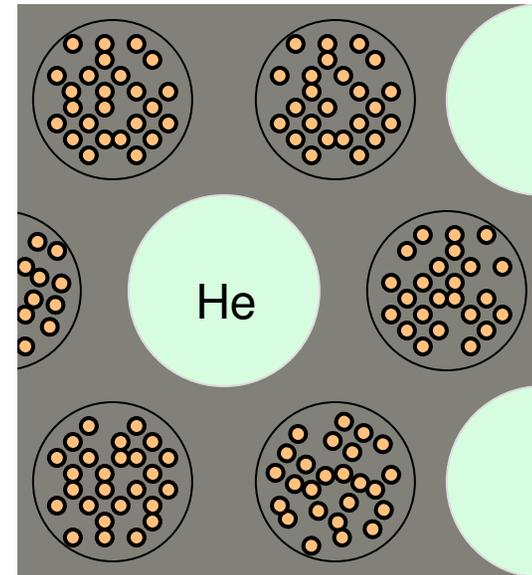
Thermal equilibrium with medium

## *Diluted Fuel & Moderation by Graphite*

**PWR**



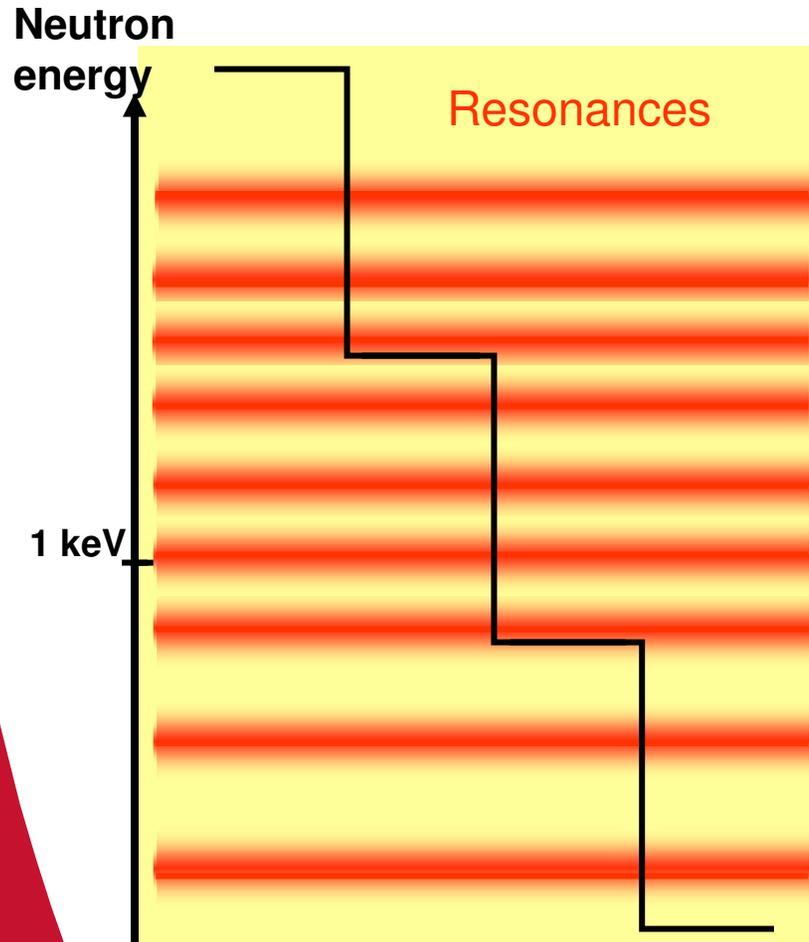
**HTR – Block type**



**HTR : diluted fuel + long slowing down + low graphite absorption**

- Important role of resonance absorption of fuel**
- Larger enrichments with regard to PWR**
- Importance of fuel particles' size**

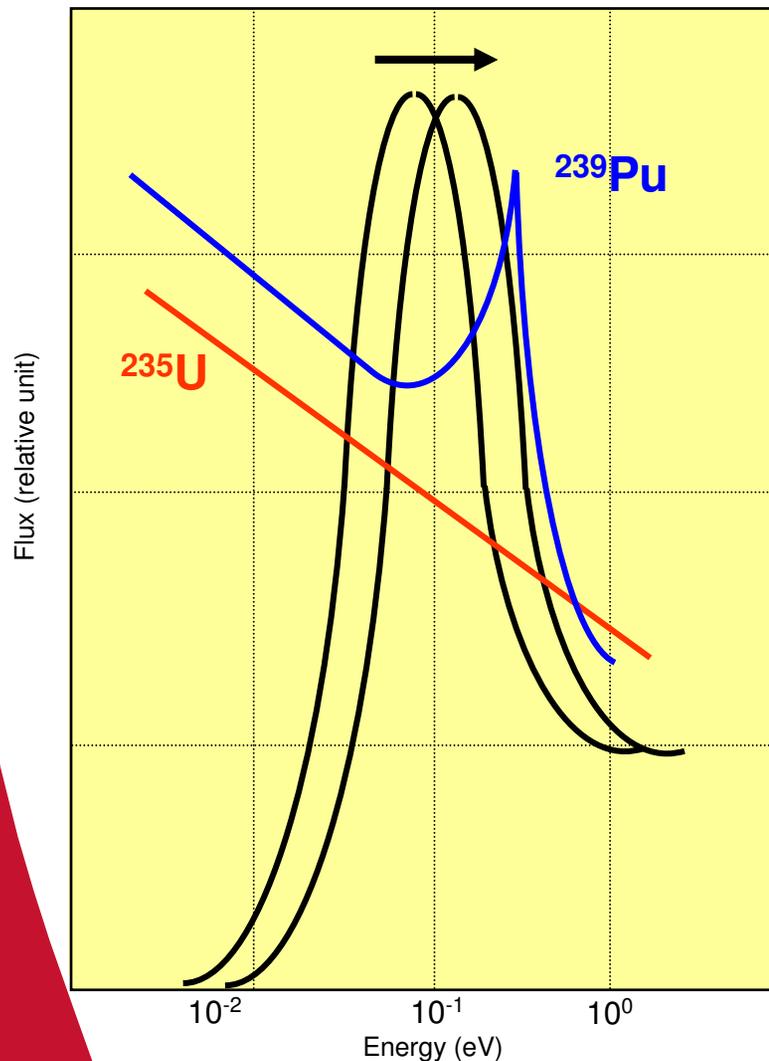
## Effect of temperature : Doppler



$T_{\text{fuel}}$  increase :

- ▶ Broadening of absorption resonances of fuel nucleus
- ▶ Capture rate increase
- ▶ Very fast effect
- ▶ Negative reactivity effect
- ▶ Important in HTR

## Effect of temperature : Moderator



$T_{\text{mod.}}$  increase:

▶ Decrease of medium density: small effect in solids

▶ Increase of thermal agitation of nucleus

Spectrum shifted toward high energies

▶ Reactivity effect :

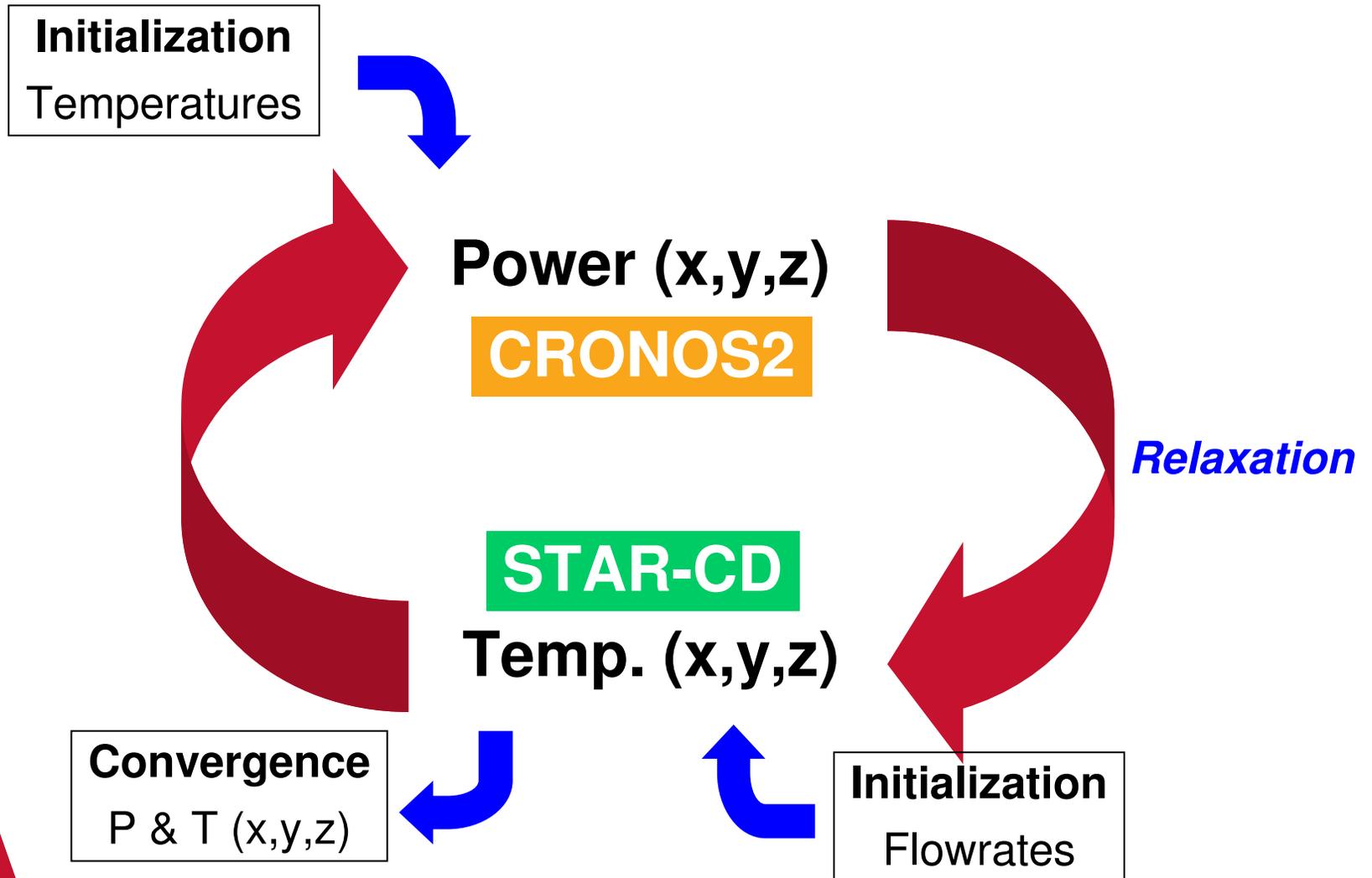
- ◆ Slow (graphite inertia)
- ◆ Negative for uranium
- ◆ Positive for plutonium

***HTR COUPLED NEUTRONIC  
& THERMOHYDRAULIC CALCULATION  
CRONOS2 – STAR-CD MODEL***

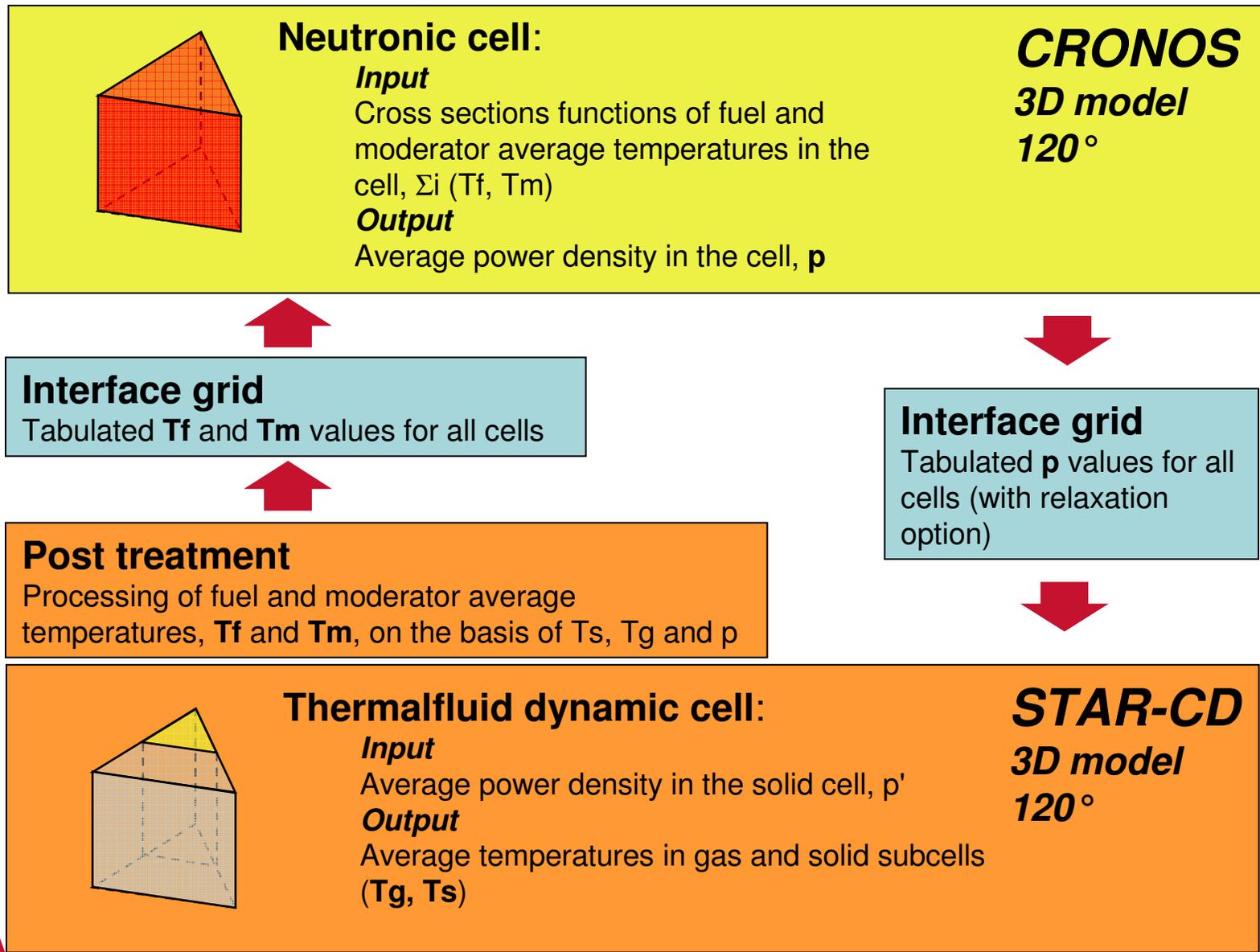
## ***Necessity of N/Th coupling***

- ▶ **Core power distribution is strongly dependent on both core and reflector temperatures**
- ▶ **The assessment of the neutronic characteristics of a HTR core requires the precise description of the core and reflector temperature fields**
- ▶ **This can be achieved by coupling neutronic and CFD codes**
  - ◆ **CRONOS2 : 3D neutronic core model (Xs supplied by APOLLO2)**
  - ◆ **STAR CD : 3D Computational Fluid Dynamic model of active core and reflectors**

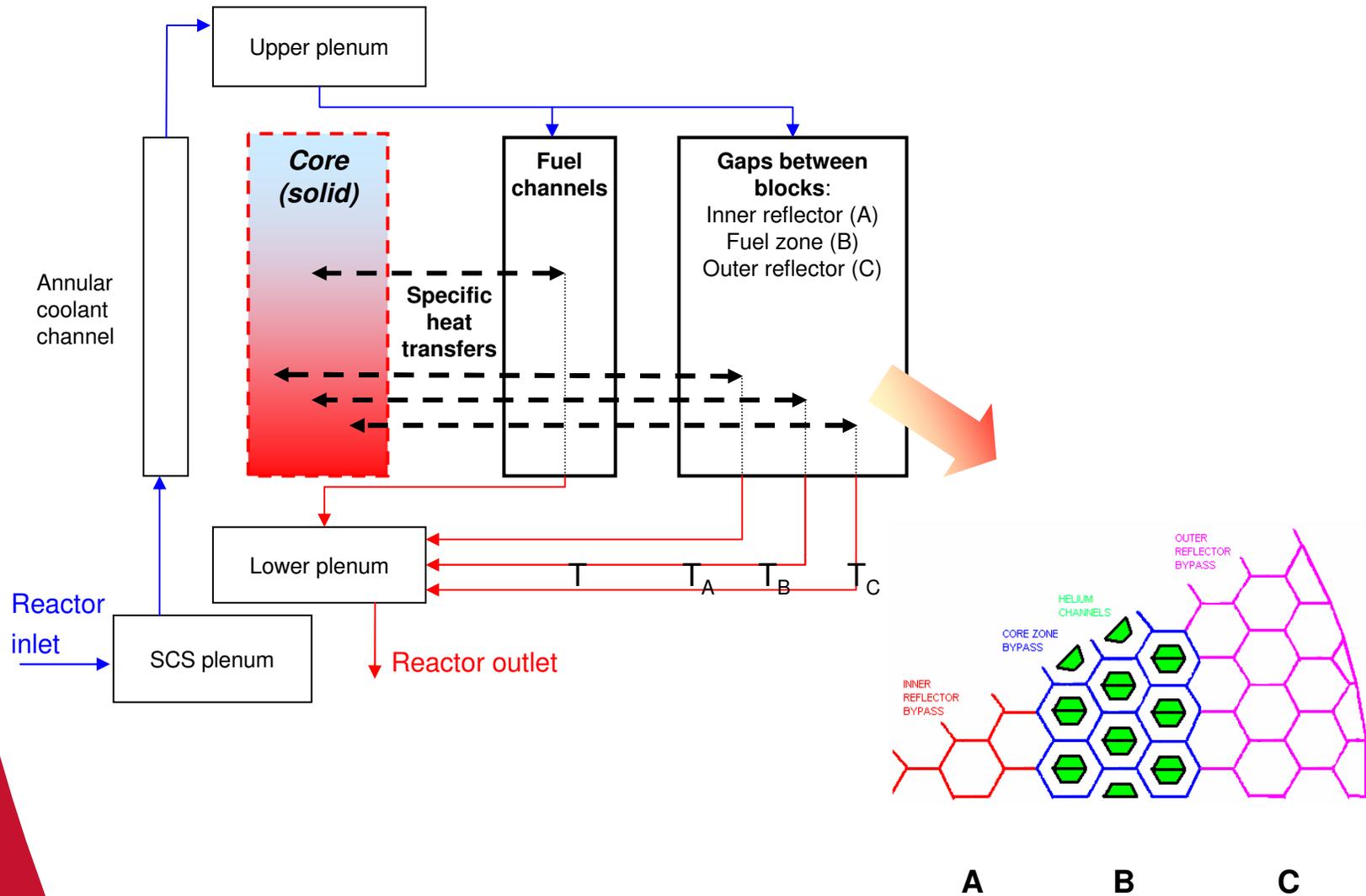
# CRONOS/STAR-CD Coupling Principle



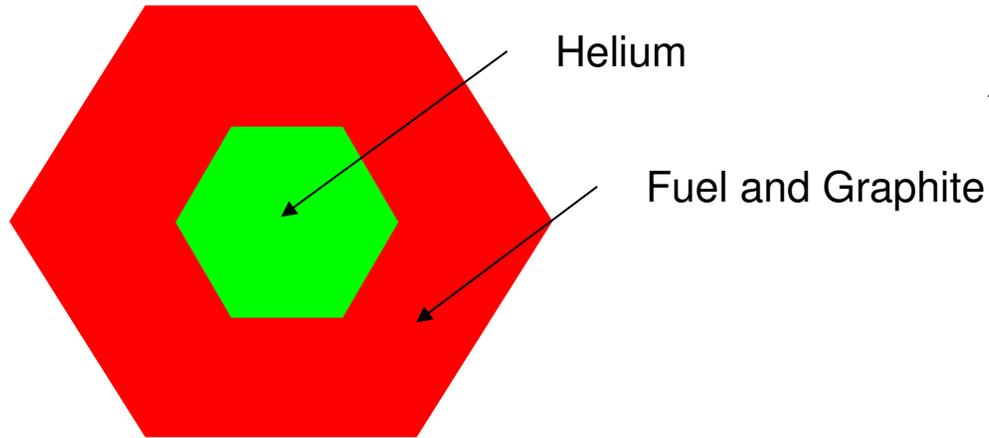
# CRONOS/STAR-CD Convergence Process



# Core Thermalhydraulics Model

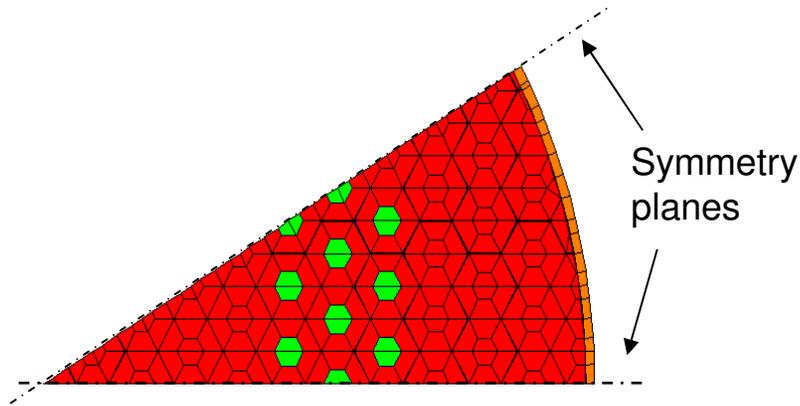
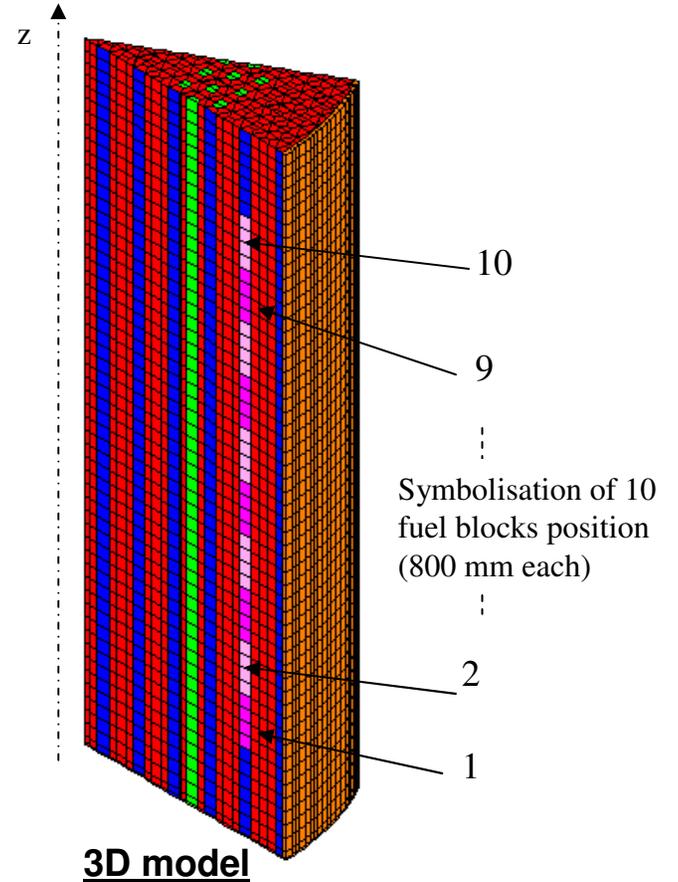


# Th/N coupling model



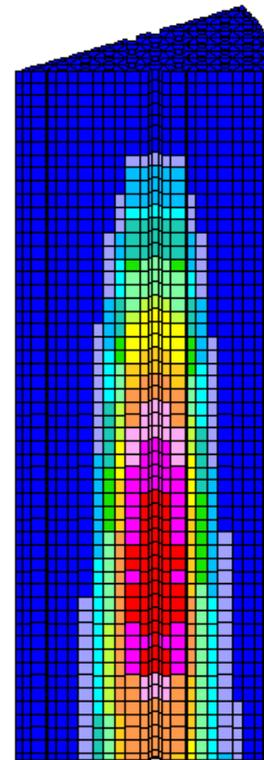
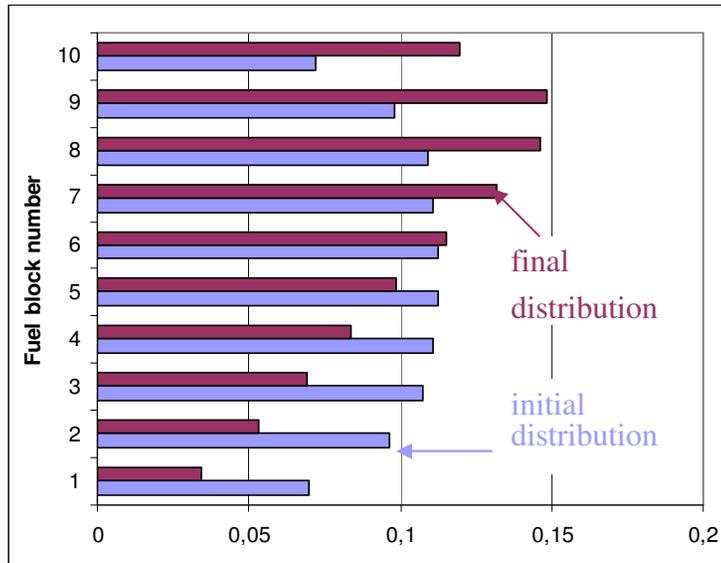
**Fuel assembly**

## STAR-CD models

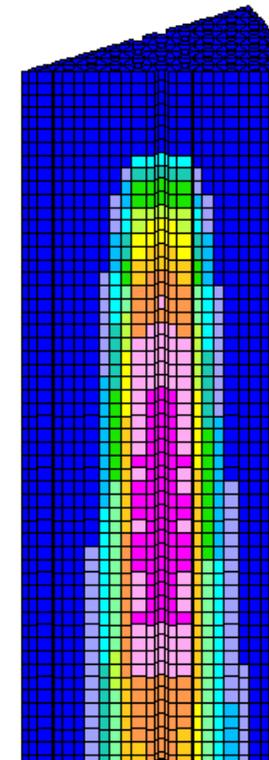


**Core model (cut view)**

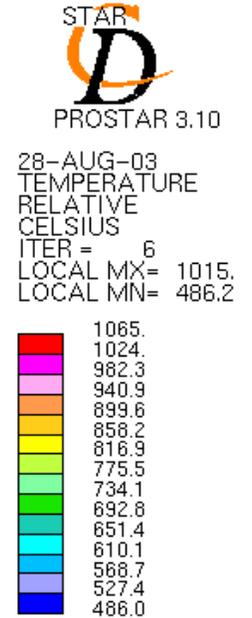
# Example of application



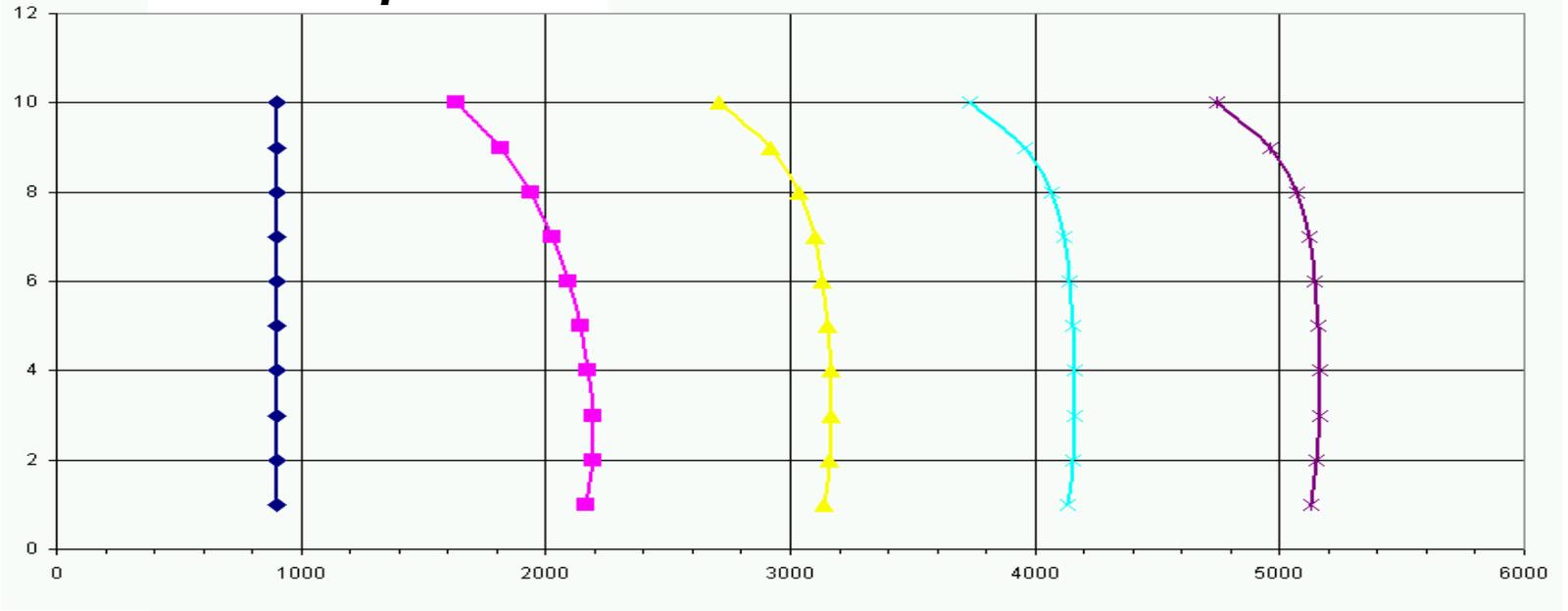
1 iteration



Converged



## Fuel temperature



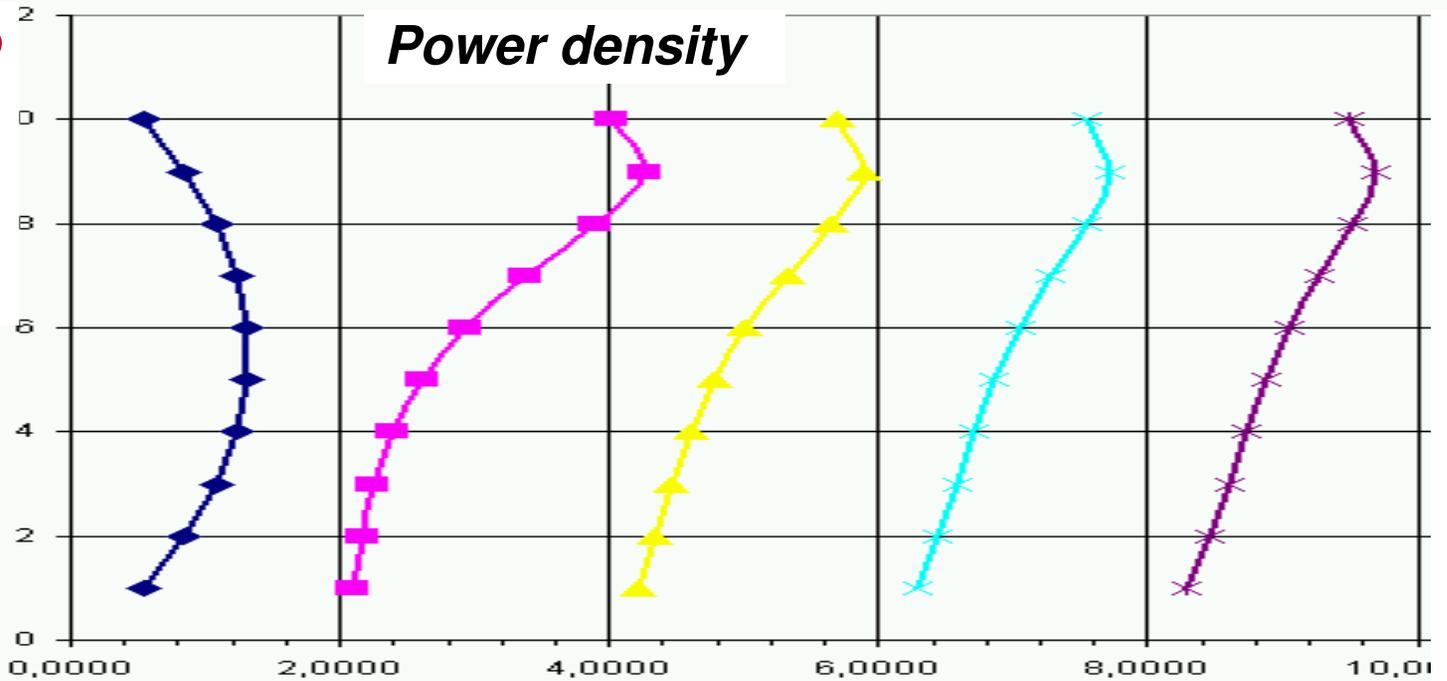
## Convergence

## Process

**VHTR**

**350-950**

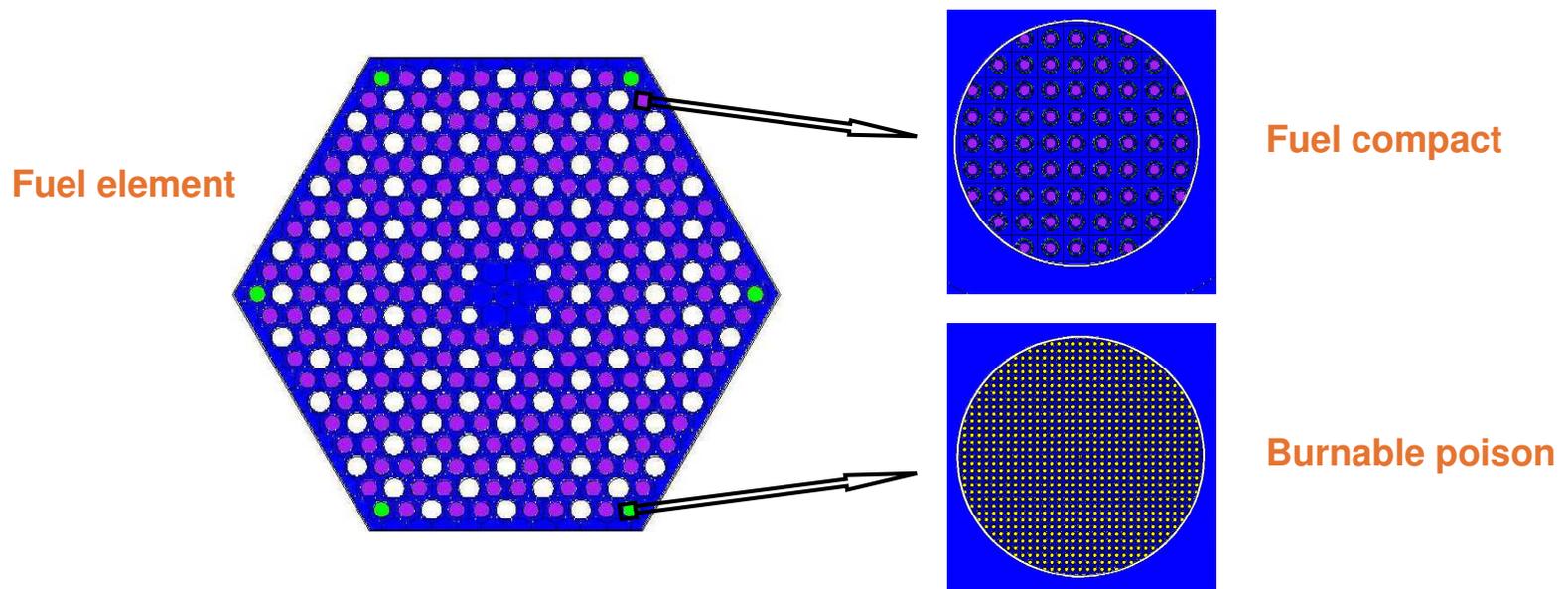
## Power density



***FRAMATOME ANP METHODOLOGY  
FOR HTR DECAY HEAT CALCULATION  
WITH MONTEBURNS***

# HTR Decay Heat Calculation

- ▶ Decay Heat assessment is of prime importance for HTR design (concept of passive residual heat removal)
- ▶ Specificities of HTR fuel must be adequately modelled, in particular the geometric double heterogeneity

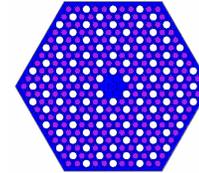


⇒ *Use of MONTEBURNS (code linking MCNP & ORIGEN2)*

## *HTR calculations with MonteBurns*

▶ **Geometry**

- ◆ 2D infinite lattice, prismatic fuel element



▶ **Fuel**

- ◆ UO<sub>2</sub> 14% (120 000 MWd/t) and UO<sub>2</sub> 20% (170 000 MWd/t)
- ◆ Reprocessed Pu (without U) (500 000 MWd/t)

▶ **Optimization of calculation parameters / desired accuracy, eg. :**

- ◆ Number of irradiated materials for the fuel

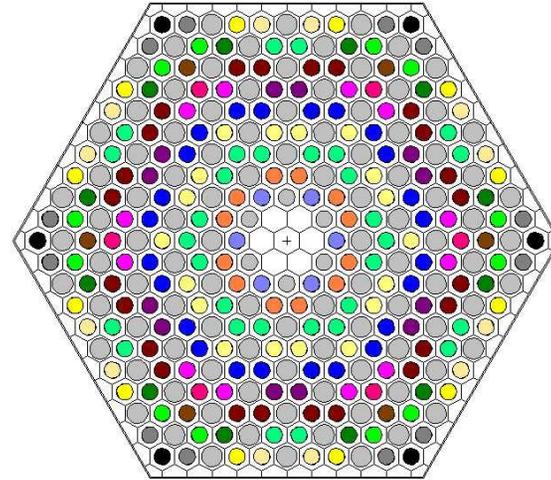
▶ **Comparison finite core geometry / infinite lattice**

## Optimization : number of depleting materials

### ► MCNP fuel element calculation

- ◆ Calculation of the flux and reaction rates in each compact
- ◆ Grouping of the compacts for which the results are close (differences < 1%)

⇒ 16 groups of compacts

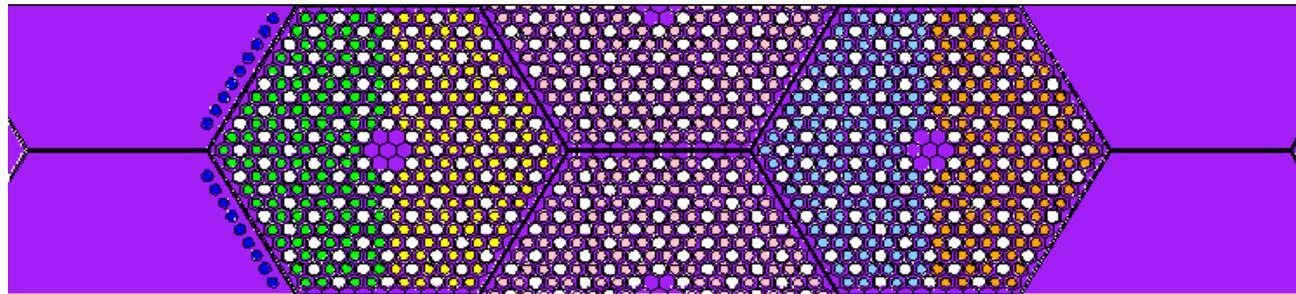


### ► Comparison between 1 and 16 depleting materials

- ◆ Impact on decay heat < 0.3%
- ⇒ Calculations can be performed with 1 depleting material

## Comparison : Finite core geometry / Infinite lattice

- ▶ **Annular active core represented by a slab model with graphite side reflectors**



- ▶ **The slab model predicts lower values for decay heat**
  - ◆ **More thermal flux in outer fuel element → decrease in Pu240 captures → lower buildup of Pu241**
  - ◆ **Impact on decay heat < 3% (<1yr)**